



McCHORD FLUTES

headjoints ~ repair ~ engraving

2023 PRICING

www.mcchordflutes.com

2023 PRICING

CLEAN, OIL, AND ADJUST (COA) – PARTIAL

Partial COA procedures are for specific areas of need only, and include:

- Play test flute to determine what essential work is required
- Oil buildup removal and fresh oil added
- Spring tension and key heights adjusted as needed
- Minor pad shimming/replacement as needed
- Thoroughly play test and adjust to ensure flute is stable and playing to the highest standard



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CLEAN, OIL, AND ADJUST (COA) - FULL

Recommended as an annual service, the standard **Full COA** procedures performed are as follows:

- Play test flute to determine all essential work that is required
- Body & mechanism thoroughly cleaned (dent removal if requested, hourly fee applies)
- Complete tarnish removal on body & mechanism
- Oil buildup removal and fresh oil added throughout
- Spring tension adjusted as needed
- Correct and adjust key heights to ensure proper venting
- Pad replacement as needed
- Minor pad shimming as needed
- Headjoint cork replaced
- Thoroughly play test and adjust to ensure flute is stable and playing to the highest standard



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Instrument Type/Level	Partial COA	Full COA	Pad Replacement
Beginner	from \$125	from \$195	+ \$30 per pad
Step-Up/Intermediate	from \$185	from \$295	+ \$30 per pad
Professional	from \$255	from \$395	+ \$50 per pad
Handmade Professional	from \$295	from \$445	+ \$50 per pad
Turnaround Time Estimate	3-5 business days	5-7 business days	Estimate only



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OVERHAUL

Recommended every 5-10 years, the standard **Overhaul** procedures are as follows:

- Replacement of **ALL** soft materials including pads, corks, foams, adjustments (trills and D# replaced as needed)
- Key fit and solder joints are evaluated and corrected (if needed)
- Complete flute cleaning and hand polishing (dent removal by request for additional fee)
- Thoroughly play test and adjust to ensure flute is stable and playing to the highest standard



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Overhaul Type/Level	Overhaul Fee
Student/Step-up	\$600
Professional (Felt)	From \$1,395
Professional (Synthetic)	From \$1,595 (add \$100 for conversion from felt pads)
Turnaround Time Estimate	3-4 Weeks



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REPAD

Recommended every 5-10 years for times when the mechanism is in good condition but a considerable number of pads need to be replaced. The standard **Repad** procedures include the **Full COA** services in addition to:

- Replacement of **ALL** pads (occasionally also corks, foams, adjustments)
- Detailed body & mechanism cleaning
- Thoroughly play tested and adjusted to ensure it is stable and playing to the highest standard



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Repad Type/Level	Repad Fee
Beginner (Felt)	from \$795
Intermediate/Entry Professional (Felt)	from \$895
Professional/Handmade (Felt)	from \$1,095
Professional/Handmade (Synthetic)	from \$1,195 (add \$100 for conversion from felt pads - overhaul only)
Turnaround Time Estimate	2-3 Weeks



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Hourly Rate: \$100/hour

- Headjoint Cork Replacement
- Soldering
- Dent Removal
- Joint fitting
- Polishing
- Emergency Repairs



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